

DATA: March 2022

TECHNICAL DATA SHEET

PRODUCT DESCRIPTION: PLASTIC PRIMER SPRAY

CODE: 80.1000/RA

PROPERTIES AND AREA OF USE: Specific primer for plastic parts. Ideal before painting surfaces with poor adhesion such as polycarbonate, polypropylene and similar. Quick drying. Weather proof and light resistant. Over-paintable.

The 400 ml aerosol can covers an area of 1,5 - 2 m² depending on the color of the surface, the thickness of each layer and number of layers applied.

USE:

Use between +10° C and +25° C, max. air humidity 60%. For an optimal effect spray from 20-25 cm away. During use, use appropriate personal protective equipment (gloves, goggles and masks).

Clean the surface from grease and dust. After the use, apply the primer-filler base to level the surfaces. Mask the parts not to be treated. Shake vigorously the can for 2 minutes. Make a spray test on a separate surface. Apply in thin layers with several crossed coats, with an interval of 3-5 minutes between one and the other. Do not apply on synthetic paints.

Store in a dry place. Protect from direct sunlight and other heat sources. Use only during the dry season, in places protected from the wind, and in well-ventilated environments. Follow the warning texts on the labels.

TECH DATA:

Tinplate spraycan	15 bars
Net content	400 ml
Appearance	Spray can with liquid under pressure
Color	Different colors
Odour	solvent
Density at 20°C	0,75 ÷ 0,80 g/ml
Pressure at 20°C	4,0 ± 0,5 bar
Pressure at 50°C	8,0 ± 0,5 bar
Flash point	< 0° C
Viscosity Ford Cap 4	12''
Dry residues in the can	12%
Particle size by grinder	from 0 to 2 Micron
Lucentezza - Grado Gloss	
Gloss	from 25 to 30 gloss
Thickness 2 layers	7 Micron
Thickness 4 layers	20 Micron
Heat resistance	100-120°C
Drying time:	
dust free	10 minutes
Touch dry	20 minutes
Deep dry	24 hours

Patented safety cap "child-proof" with reference to the color in the can

